IN THE SPECIFICATION

Please amend the original Specification with the Substitution Specification enclosed herewith. A mark up version and a clean version are listed appended, where those cancelled are deleted by a cross line and those amended are indicated by an underline. The Substitute Specification was necessitated due to the some grammatical, and idiomatic errors associated with the Specification as filed, and kindly noted by the Examiner. Furthermore, the screwing angles $\theta 1$ to $\theta 4$ are changed as helix angles $\theta 1$ to $\theta 4$ so as to match the general uses in mechanics. Furthermore, the order of the threads, helical angles and sections are rearranged to have an order which makes the reader can easily understand the specification and claims. The Substitute Specification is being inserted for purpose of clarity and ease of understanding by the Examiner. From the mark-up version appended, it is appreciated that no new matter has been incorporated therein.